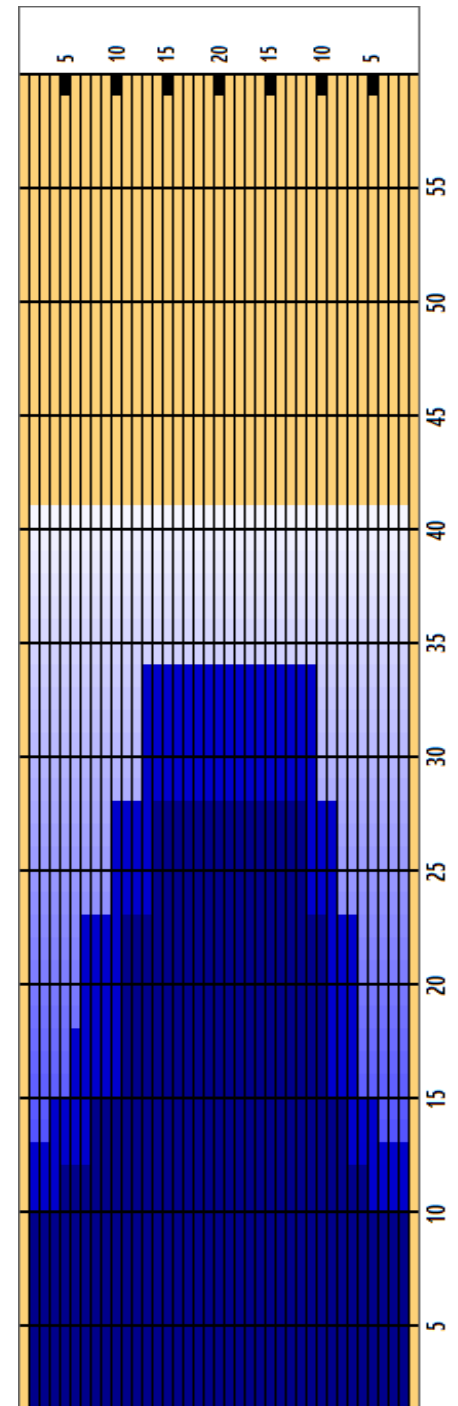


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	18.35 mL	Reverse Oil Total	13.3 mL	Volume Oil Total	31.65 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	10	3	A	74	0.0	1.4	1.4	3700
2	2L	2R	2	14	3	A	74	1.4	5.3	3.9	3700
3	2L	2R	2	18	3	A	74	5.3	10.4	5.1	3700
4	5L	6R	1	18	3	A	30	10.4	12.9	2.5	1500
5	8L	8R	1	18	3	A	25	12.9	15.4	2.5	1250
6	11L	10R	3	18	3	A	60	15.4	23.0	7.6	3000
7	14L	12R	2	18	3	A	30	23.0	28.1	5.1	1500
8	2L	2R	0	18	3	A	0	28.1	41.0	12.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	34.0	-7.0	0
2	13L	11R	2	22	3	A	34	34.0	27.8	-6.2	1700
3	10L	9R	2	18	3	A	44	27.8	22.7	-5.1	2200
4	7L	7R	2	18	3	A	54	22.7	17.6	-5.1	2700
5	6L	7R	1	18	3	A	28	17.6	15.1	-2.5	1400
6	4L	5R	1	14	3	A	32	15.1	13.2	-1.9	1600
7	2L	2R	2	14	3	A	74	13.2	9.3	-3.9	3700
8	2L	2R	0	14	3	A	0	9.3	0.0	-9.3	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.25	1.4	1.02	1	1.24	2.4

